



# CERTIFICATE

The certification body of TÜV AUSTRIA SERVICES GMBH  
certifies that

**ONIRAM – Indústria Metalomecânica, Lda**  
**Rua da Subestação, N° 907**  
**4585-603 Recarei**

has met all necessary quality requirements for  
welding according to

**EN ISO 3834-2**

Date of audit:

**23.11.2020**

This certificate is valid for the following products or service ranges:

**Welding construction and machining.**

**Base materials: Group 1, Sub-groups 1.1, 1.2,  
Group 3, Sub-groups 3.1, Group 7 Sub-groups 7.2  
Group 8, Sub-group 8.1, Group 11, Sub-group 11.1  
acc. CEN ISO/TR 15608**

**Welding procedures: 111; 121; 121-2; 135; 136; 138; 141; 783**

Date of expiry:

**22.11.2023**

Certificate No.: **HZ-03965-20-PT-HGO-E**

Failure to meet all these necessary requirements as defined in the annex to this certificate will spoil this document!  
*The certificate keeps valid, if the TÜV AUSTRIA SERVICES GMBH performs the annual surveillance.*

Leonding  
PLACE

12.01.2021  
DATE

Mastnak Alexander DI  
CERTIFICATION BODY



**TÜV AUSTRIA  
SERVICES GMBH**  
Deutschstraße 10  
A-1230 Wien



Online Verification



**Proof of compliance with the „Welding quality requirements“  
according to EN ISO 3834-2**

Verification of the requirements and technical review	<i>Procedure: Record of budget analysis, ONIRAM IMP 56.rev3</i>
Subcontracting:	<i>Procedure: Provisioning and supplier assessment PQ05. Supplier list IMP44.rev01 - 2019</i>
Welding personnel:	<i>Welders certificated acc. EN ISO 9606-1 and Welding coordinator acc. International Welding Engineer / European Welding Federation</i>
Personnel for monitoring and testing:	<i>Subcontracting of Accredited Laboratories Certified acc. EN ISO/IEC 17025.</i>
Equipment:	<i>Procedure: Maintenance and equipments on List IMP43.rev0 and List IMP55.rev1</i>
Welding and associated activities:	<i>Welding procedures and Welding specification list: ONIRAM IMP-74 Welders list: ONIRAM IMP52.rev4</i>
Welding consumables:	<i>Acc. working instruction: ONIRAM IMP10</i>
Storage of raw materials:	<i>Acc. Working Instruction: IMP10</i>
Heat treatment:	<i>N.A.</i>
Monitoring and testing related to welding:	<i>Procedure: Process control, inspection, and testing PQ10.rev13</i>
Non-compliance and corrective measures:	<i>Procedure: IMP09</i>
Calibration and validation of measuring, monitoring and testing equipment	<i>Acc. Calibration plan. Testing and measurement equipments IMP11.rev1</i>
Labelling and traceability:	<i>Acc. Traceability list – IMP 87.rev2</i>
Quality reports:	<i>According to the ITP, - Quality Department</i>
For additional information see: --	

Leonding, 12.01.2021

Certification body of  
TÜV AUSTRIA SERVICES GMBH

  
Dipl.-Ing. Alexander Mastnak  
Certification responsible

